



Office of the Director of Boilers,
4th Floor, Shram Bhavan, Near Gun House, Rustom Cama Marg, Khanpur, Ahmedabad-380001
Phone : 079- 25505066- 25505067 Fax: 079- 25505061

No. DOB/TECH/2013/ 9593

Date: 23 MAY 2013

To,
The Chief Executive Officer,
H. K. ENTERPRISES,
#16, Rajdeep Industrial Estate,
Near Bibi Talav,
Vatva, Ahmedabad -382 440.

Sub : Approval of your workshop for manufacturing of **Valves**
under inspection of I.B.R -1950.

- Ref :**
1. Your letter no. HK / ZAP / IBR / 2012-13 / 002 dtd.
27/11/2012.
 2. Letter no. HK / ZAP / IBR / 2012-13 / 003 dtd.
22/02/2013.
 3. Letter no. HK / ZAP / IBR / 2013-14 / 005 dtd.
21/05/2013.
 4. Visit of Assistant Director of Boilers Shri V.I.
Mahyavanshi, Ahmedabad on dtd. 20/03/2013 &
18/04/2013 for verification of staff & workshop facilities.
 5. Government of Gujarat Notification no. GR - 2007 -73-
IBA-1099 -1895 (I) - M- (3) dtd. 31/08/2007.

Sir,

With reference to above you are permitted for **two year** for manufacturing of **valves up to 100 NB x 600 # cast valves & 50 NB X 800 # forged valves** under inspection of I.B.R.-1950 subject to the following conditions.

1. Drawings of above items must be got approved before starting manufacturing where ever required.
2. Casting / forging must be obtained or inspected under IBR -1950 from well known / approved foundry / forger.

3. All the material must be offered for inspection along with material test certificates before use wherever applicable.
4. Before starting machining casting / forging must be offered for inspection if applicable.
5. Valves must be offered for stage wise inspection during manufacturing as per instruction of the Inspectorate.
6. All the work should be carried out strictly in accordance with Indian Boilers Regulation-1950 to the satisfaction of the Inspecting Officer and Inspecting Authority.
7. You shall have to carryout manufacturing of above items as per the instruction issued from time to time either by Inspecting Officer or by Inspecting Authority.
8. Welders must be qualified in appropriate material as per requirement of Chapter-I & XIII of Indian Boiler Regulation-1950 before starting the welding of the job in same material if required.
9. Items must be offered for stage wise inspection during manufacturing as per instruction of the Inspectorate wherever applicable
10. You will have to inform this office immediately if there is any change in existing name of the company / partners / existing technical staff of the company.
11. This permission can be withdrawn at any time without giving notice if the workmanship /quality is found unsatisfactory.
12. **You are hereby instructed to get it renewed before 60 days from the expiry of this certificate.**

Voucher no. 2657 of Rs. 5,000/- dtd. 16/05/2013 for registration fees is enclosed herewith.

Yours Faithfully,



(R.N.Charel)
Director of Boilers,
Gujarat State, Ahmedabad.

Copy to: D.O.B / TECH / 2013 /

dtd : 23 MAY 2013

1. Shri V.I. Mahyavanshi, Assistant Director of Boilers, Ahmedabad -2 division for information and necessary action.